



**WATERVILLE**  
**WOODCRAFT**  
*Quality is in our nature*

celebrating  
**55**  
YEARS  
since 1969

DOVETAIL DRAWERS

DOWEL DRAWERS

SPECIALTY DRAWERS

INSERTS

UNDERMOUNT OPTIONS

DRAWER COMPONENTS

## 2024 DRAWER CATALOG



**Serving the industry since 1969 !**

Constant quality, short lead time and personal attention are our daily goals.

We value the privilege of serving our customers and their satisfaction is our core business.



**888.837.2476**  
**watervillewoodcraft.com**

# DOVETAIL drawers

Dovetail joinery has been used as early as the first dynasty of ancient Egypt. It is a joinery technique known for its resistance to being pulled apart. Our drawers are carefully manufactured using half-blind dovetails, with our craftsmanship clearly visible on the sides of the drawer.



## Solid wood drawer standards

- Maple 5/8"
- Half blind dovetails
- 1/4" birch plywood bottom (3/8" optional)
- Groove at 1/2" from bottom
- Prefinished

## Plywood drawer standards

- 12mm birch plywood
- Top edgebanded
- Half blind dovetails
- 1/4" birch plywood bottom
- Groove at 1/2" from bottom
- Prefinished



## Logo Branding

- Branding of your logo: size up to 4" wide x 2" high
- Branding inside of drawer (ESI)
- Branding outside of drawer (ESX)
- Available for assembled drawers only

# DOWEL drawers

It is said that Norse explorer Leif Eriksson sailed across the Atlantic in a ship constructed using wood dowels .... Around AD 1000! Our dowel drawers are assembled using quality pre-glued dowels with modern equipment, insuring precision and durability.

## Plywood drawer standards

- 12mm birch plywood
- Top edgebanded
- 1/4" birch plywood bottom
- Groove at 1/2" from bottom
- Prefinished
- Drawer front required to cover face



## Knock-down drawers

Dowel drawers are definitely a great choice if you would like to receive the drawers unassembled to save on freight. Drawers are shipped with the dowels inserted, proper drilling and the bottom already cut to size.

All is left for you to do is moisten the dowels and assemble your drawers!

Note: requires a drawer front to cover face



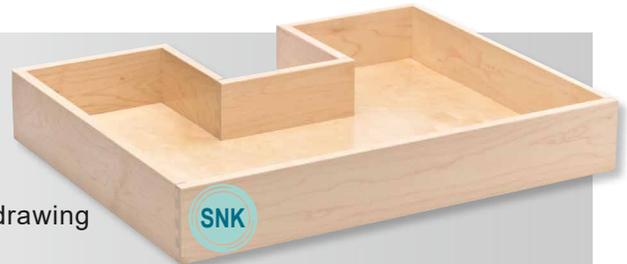
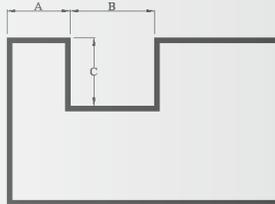
# SPECIALTY drawers

Our specialty drawers are a great way to customize your kitchen or bathroom to it's full potential.

Here are a few of our most popular designs!

## Pipe Chase drawer (SNK)

- Custom size
- Please specify dimensions A-B-C or send drawing



## Bread box drawer (PAI)

- Custom size
- Lid is birch plywood 3/8" thick
- Slides from front to back
- Back of box 1/2" lower
- Brass finger pull

## File drawers

- Custom size
- **FFD** (frontal file drawer): the bars are inserted from front to back
- **LFD** (lateral file drawer): the bars are inserted from left to right
- **DFD** (double frontal file drawer): a double row of file bars are inserted from front to back

### File Drawer Specifications Chart

Code	Minimum dimension	Letter	Legal
<b>LFD</b>	Minimum depth	15"	18"
<b>FFD</b>	Minimum width	14 1/2"	17 1/2"
<b>DFD</b>	Minimum width	29"	35"

- Minimum drawer height: 10"
- Supplied with 2 installed aluminum bars
- Notched for both letter and legal if drawer size permits



## Waste Bin Pull Out drawer (GAR, GA2)

- Custom size
- Removable lid (GAR) or fixed lid (GA2) to be cut out at installation
- Waste bin not included



## Pantry drawers



- **P1**: Rounded Handscoop is 1" deep x 7" wide.

Minimum drawer width for this option is 10"  
Option P12 (not shown) can be used for narrower drawers



- **E2**: Straight Handscoop is 3/4" deep and has 1-5/8" on each side that is full height.

Minimum drawer width for this option is 7-3/8"



- **PEN**: Side Scoop, drawer height drops 2" from back to front. Ideal to store tall containers in the rear without risking toppling.

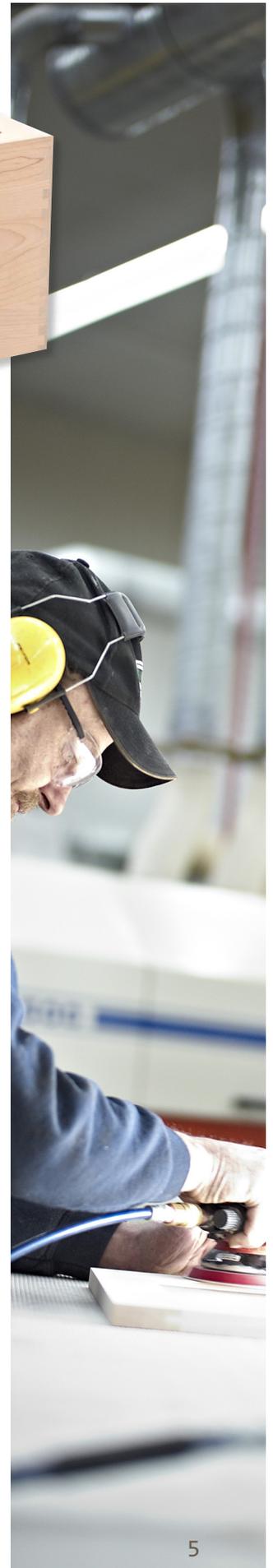


- **EF**: If you want your pantry drawers without a scoop, please specify option EF so we know the front is exposed and will not have a drawer front applied to it.

## Lower front for pantry drawers

Front is dropped to hide the undermount slides and brackets on pantry drawers.

- DB1 : front is dropped by 1"
- DB34: front is dropped by 3/4"
- DB58: front is dropped by 5/8"
- DB½ : front is dropped by 1/2"



# INSERTS

Our beautiful choice of inserts will give high-end appeal to your kitchen. For large drawers, combine inserts to maximize efficiency and design!

## Cutlery divider (DxS)

- Prefinished
- 3" high; 2-1/2" between spacers
- Removable
- Custom width - 12-3/4" depth
- Minimum drawer height: 4"
- Number of spaces determined by drawer width, see chart page 10



Shown inside a drawer

## Utensil divider (DUS)

- Prefinished
- 3" high; 4" between spacers
- Removable
- Custom width - full drawer depth
- Minimum drawer height: 4"
- Number of spaces determined by drawer width, see chart page 10



Shown inside a drawer

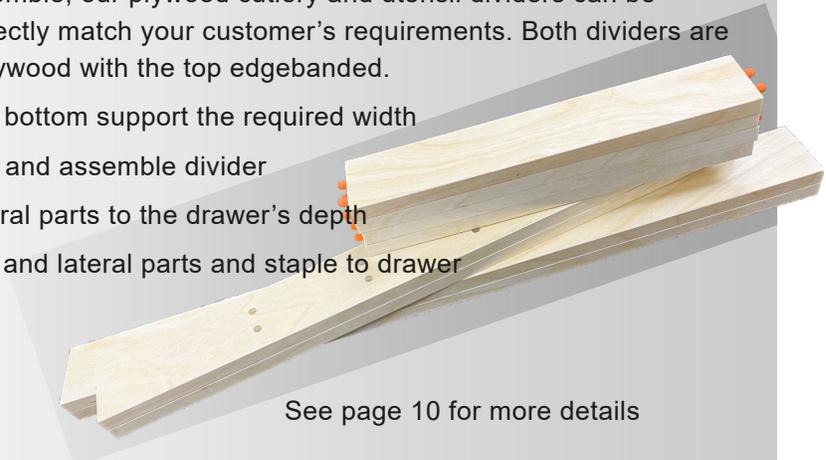
## Custom divider (DIV)

Our standard dividers do not meet a specific need? No worries, just send us a drawing of what you need, we will promptly analyze it and submit a quote.

## Stock plywood unassembled dividers

Easy to adjust and assemble, our plywood cutlery and utensil dividers can be adjusted on site to perfectly match your customer's requirements. Both dividers are made of 12mm birch plywood with the top edgebanded.

1. Cut the top and bottom support the required width
2. Moisten dowels and assemble divider
3. Cut the two lateral parts to the drawer's depth
4. Position divider and lateral parts and staple to drawer



See page 10 for more details

## Knife block (KB)

- Prefinished
- 2-1/4" high
- Custom width
- Minimum drawer depth: 16-7/8"



For large drawers, combine inserts to maximize efficiency and design!

## Spice rack (SR, SP)

- Prefinished
- 3" high
- Removable
- Custom width
- Minimum drawer height: 4"
- Minimum drawer depth: 19-7/8"
- Full width (SR) or partial width (SP)



# UNDERMOUNT slide options

Undermount slides have become the norm in most kitchens and vanities. We can machine the notch and holes for you, and also install the brackets. If the model you are using is not shown here, do not hesitate to contact us, we are opened to adding new models!

## Back machining (C5)

- Notches are 2" x 1/2"
- Holes are 6mm



## Front machining (C10)

- Notches are 4" x 1/2"



Did you know? Many undermount slide manufactures specify that a front notch is necessary to install the bracket for their undermount slide. However, by using a drawer that is 5/8" longer, you can eliminate the front notching, saving a machining fee and keeping the full front face of the drawer.

## Bracket installation

You can receive your drawers with the undermount brackets already installed. If you do not see your preferred brand here, do not hesitate to ask.

Blum tandem bracket (BKT)



Blum movento bracket (MKT)



Blum movento bracket with depth adjustment (MKZ)



Richelieu bracket (RKT)



Hettich Actro 5D bracket (HKT)



Hettich Quadro bracket (HKQ)

# **DRAWER** components

Do you find that manufacturing your own drawers is more your thing? Even though we would love to be your drawer supplier, we can settle on being your components manufacturer! If your volume is small, the most economical way to go is to use our standard thickness and profile. If you require larger volumes, we can tailor the dimensions and profile to your requirements.

## **Solid wood components**

- Maple
- Prefinished
- Standard 5/8" thick
- 1/4" groove at 1/2" from bottom



## **Plywood drawer components**

- 12mm birch plywood
- Prefinished
- Top edgebanded
- 1/4" groove at 1/2" from bottom



# Divider's specifications

## Standard Cutlery Divider Chart

Outside drawer width (outside box measurement)	Number of spacers	Divider code
9 3/4" to 12 11/16"	2	D2S
12 3/4" to 15 11/16"	3	D3S
15 3/4" to 18 11/16"	4	D4S
18 3/4" to 21 11/16"	5	D5S
21 3/4" to 24 11/16"	6	D6S
24 3/4" to 31 1/4"	7	D7S

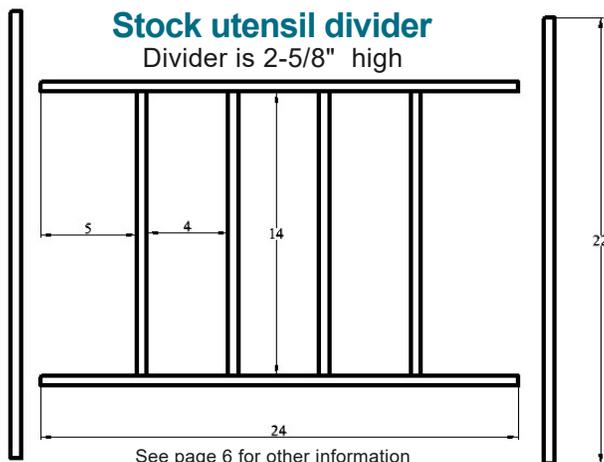
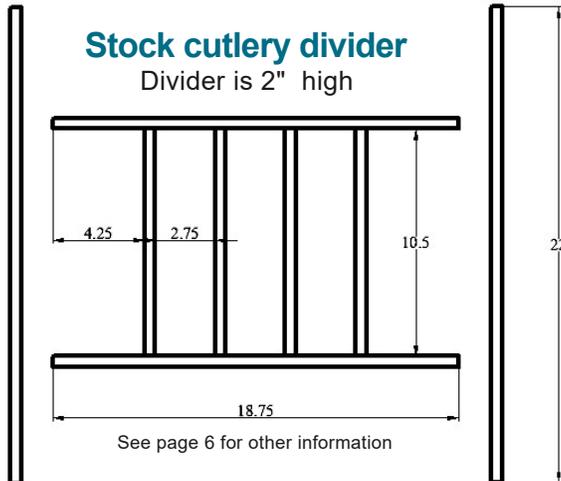
See page 6 for other information



## Standard Utensil Divider Chart

Outside drawer width (outside box measurement)	Number of spacers
14 1/4" to 18 11/16"	2
18 3/4" to 23 3/16"	3
23 1/4" to 27 11/16"	4
27 3/4" to 32 3/16"	5
32 1/4" to 36 11/16"	6
36 3/4" to 41 3/16"	7
41 1/4" to 45 11/16"	8
45 3/4" to 47"	9

See page 6 for other information







## Waterville Woodcraft Inc.

- Serving the industry since 1969
- Kiln capacity of 7 million board feet per year
- Modern rough mill with scanning technology
- Moulders up to 12" wide
- UV finish line



**WATERVILLE  
WOODCRAFT**  
*Quality is in our nature*

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